

# Glues and mastics

In this chapter, we present all the products that you need to make sticking, seals, insulation and teak deck.

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### Marine silicone SOROMAP

Silicon sealing acetic sealant.  
Exists in white, black and translucent.

<b>080215</b>	Tube White Blister	75 ml
<b>080216</b>	Tube Translucent Blister	75 ml
<b>080220</b>	Cart. White	310 ml
<b>080225</b>	Cart. Translucent	310 ml
<b>080226</b>	Cart. Black	310 ml
<b>080228</b>	Cart. Neutral white	310 ml
<b>080229</b>	Cart. Neutral translucent	310 ml

### Glue mastic MS1000 TECHNIFIX

TECHNIFIX is a glue mastic with MS Polymers, neutral and flexible to stick everything or rejoinage.  
Used on all supports even if it's wet.

<b>080250</b>	Cartridge white	310 ml
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### Silicone colour RAL

Neutral silicone for real joints RAL colors.

<b>080251</b>	Grey RAL 7039	310 ml
<b>080252</b>	Yellow saffron RAL 1017	310 ml
<b>080254</b>	Brown security RAL 8002	310 ml

For other RAL colours: needs order a minimum of 48 cartridges.

### Glue mastic TECHNIFLEX 01

Polyurethane glue mastic.  
Can be painted and sanded.  
TECHNIFLEX 01 polyurethane mastic is flexible and keep its characteristics under water.

<b>080230</b>	Cartridge black	310 ml
<b>080232</b>	Cartridge white	310 ml
<b>080231</b>	Cartridge grey	310 ml

### SIKAFLEX 291

Polyurethane adhesive sealant, very flexible and keep its characteristics under water, can be painted and sanded. Use the appropriate primer on different types of support.

<b>080257</b>	Pack white	400 ml
<b>080258</b>	Pack black	400 ml
<b>080259</b>	Tube white	100 ml
<b>080264</b>	Tube black	100 ml
<b>080260</b>	Cartridge white	300 ml
<b>080261</b>	Cartridge grey	300 ml
<b>080262</b>	Cartridge black	300 ml
<b>080263</b>	Cartridge wood	300 ml

### SIKAFLEX 292

High performance polyurethane glue, to stick material with different dilatation coefficients.

<b>080274</b>	Cartridge 300 ml
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### SIKAFLEX 298



Flexible polyurethane glue, made for sticking large surfaces.

<b>080272</b>	Pack ochre	600 ml
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### SIKAFLEX 295UV

That polyurethane adhesive sealant resists against UV aggression.  
Particularly used to stick scuttles in PMMA, Plexiglass, Altuglass, ...  
Use primer 209

<b>080271</b>	Cartridge black	300 ml
<b>080276</b>	Cartridge white	300 ml
<b>080275</b>	Pack white	400 ml

### SIKAFLEX 290DC

Made especially for teak deck joints. Resists against UV aggression. Use primer 290DC.

<b>080265</b>	Pack black	600 ml
<b>080267</b>	Cartridge black	300 ml

**Consumption SIKAFLEX 290DC**  
 Joint length for a 300 ml cartridge:  
 - 6 mm joint: approximately 6 m  
 - 8 mm joint: approximately 4 m



### Primer 290DC

For deck joint.

<b>080270</b>	250 ml
<b>080269</b>	1 litre



### Primer 209

Improve grip on paintings.  
 For plexi. Protects mastic against UV.

<b>080283</b>	250 ml
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### Primer 204

Particularly suitable as primary grip between Sikaflex products range and various metals such as steel, stainless steel, galvanized steel, aluminium, galvanized aluminium.

<b>080286</b>	250 ml
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### Remover 208

Can be used for:  
 - Remove excess of non-polymerized Sikaflex  
 - Clean application equipment  
 - Pre-clean heavily polluted surfaces (non porous only)  
 - some clean-painting surfaces before bonding

<b>080287</b>	1 litre
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### SIKAFLEX 252



Mastic polyurethane glue monocomponent thixotrope. Used for assembling materials such as wood, metal and in particular aluminium, steel, primers and paints (bicomponent) and plastics.

<b>080268</b>	Pack white	600 ml
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### Primer 210T

Improve Sikaflex grip on non-porous materials such as metals, plastics and primer.

<b>080284</b>	250 ml
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### Primer 215

For special plastic materials: GRP, epoxy resins, PVS, ABS. Translucent.

<b>080285</b>	250 ml
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### Primer 206

Strengthens grip in the glass bonding application glazing.  
 Can be used in treatment of glazing as product coverage UV.

<b>080289</b>	250 ml
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### Cleaner 205

Adherent agent. Used on non-porous materials such as metals, plasticizers and painted surfaces.

<b>080291</b>	250 ml
<b>080292</b>	1 litre



### Cleaning wipes

Cleaning hands after Sikaflex using (140 x 240 mm)

<b>080280</b>	Box of 150 cleaning wipes
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**SIKA UV Shielding tape**

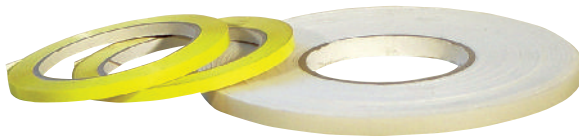


Protection UV adhesive for plexi.

080288

25 mm x 10 ML

**Self sticking joint**



080295

Roll 10 m x 10 mm x 2 mm

080290

Roll 66 m x 6 mm x 2 mm



**EPOFIX Mastic blister**

EPOFIX blister is used for repair and for caulking, both above and below the water line. It becomes as hard as stone, can be machined, sanded, painted.

070000

90 g



**TOPFIX Epoxy glue**

Two components epoxy glue. All joinings (wood, polyester, ...).

070020

24 ml



**Cyanoacrylate glue**

Instantaneous catch. This adhesive is used for fast assembly of almost all materials for small repairs.

070010

Tube 3 g



**Rapid ARALDITE glue blister**

Dual component epoxy glue. For all materials, in interior or exterior of boat.

070110

2 tubes 17 g



**Neoprene gel blister**

Neoprene glue contact freeze. For gluing rubber, rubber/metal, rigid plastics, ...

070030

Tube 60 ml



**PVC inflatable glue**

074368

Tube 75 ml



**Glue SADER MARINE**

Dual component. Resorcine, liquid, red coloured. Ideal for all wood bonding exposed to sea water and wood fat. Exceptional immersion resistance.

074360

1.2 kg



**Glue SADER R41**

White. Wood glue.

074364

Bottle 750 g

### Neoprene gel NAUTIPRENE 66

Double sticking glue, apply with notched spatula. Contact glue for clothes, wood, plastic materials, rubber, sound-proofing. Consumption: 200 to 300 g/m<sup>2</sup>. Cleaner: MEK

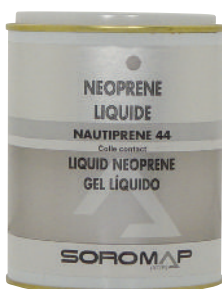
074130 750 cc  
074140 5 litres



### Neoprene liquid NAUTIPRENE 44

Double sticking glue, apply with a brush. Contact glue for clothes, wood, plastic materials, rubber, sound-proofing.. Consumption: 200 to 300 g/m<sup>2</sup>. Cleaner: MEK

074100 750 cc  
074110 5 litres



### Inner-hull adhesive

Double sticking glue for ceiling.

186510 750 cc



### Inner-hull adhesive restockable

Simple glue sizing. Used for boats interior construction (ceiling, carpets). Aqueous phase. It's necessary that the glue becomes translucent before making placement. Minimum temperature range: 15°C.

186600 750 cc  
186610 5 kg



### Wood adhesive NAUTI PU

A single component polyurethane adhesive wich reticulates by means of humidity from air or from materials which on wishes to join.

074210 250 g  
074200 750 g  
074250 5 kg



### Inflatable glue NAUTICOLLE 22



Dual component glue, has been developed to stick of synthetic materials (PVC, polyurethane, ...) and some rubbers, leathers, ...

074300 750 cc  
074302 250 cc

### Hardener for NAUTICOLLE 22

140691 10 cc

### Reinforced polyester glue

Polyester adhesive is a flexible, reinforced polyester adhesive for high-strength assembly of laminated polyester. Colour: Blue.

140870 5 kg



### Spray 90

For difficult sticks (polypropylene, polyethylene and ceiling). It is recommended to stick ceiling.

070220 Spray 500 ml



### Spray 8054

Permanente glue, do not dry. It is recommended to stick disks on sanding plates.

070250 Spray 200 ml

